

Removing

- Remove the build plate.
- Scrape off the DIBS Trays.
- Clean off the build plate using the alcohol spray bottle and polyester wipes.



Cleaning

- Place all DIBS Trays from print job into the 1st alcohol bath.
- Place on the Orbital Shaker @300 RPM for 2 minutes.
- Repeat previous steps for the 2nd and 3rd alcohol baths.

Drying

- Dry DIBS Trays with an air compressor.
- *Hold tightly onto trays to prevent dropping.



Curing

- Cure DIBS Trays in the curing unit according to the instructions included with specific resin.

*Next Step: Bracket Insertion
(see bracket inserting guide)